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1 / 16

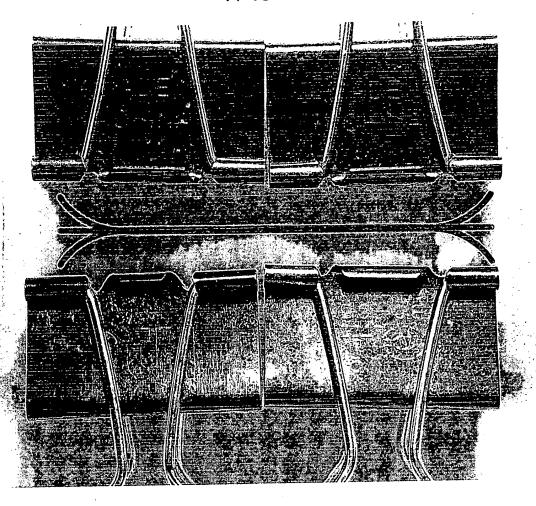


FIG._1

2/16

FIG._1a

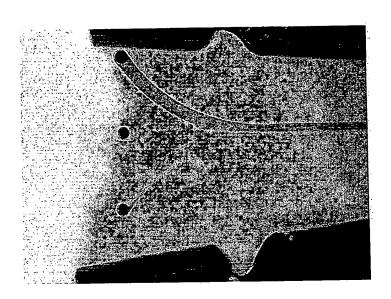


FIG._1b

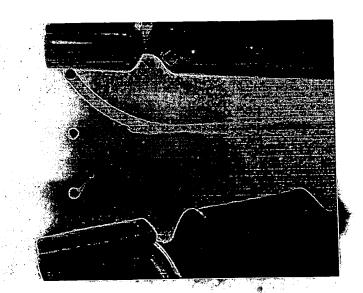


FIG._1c

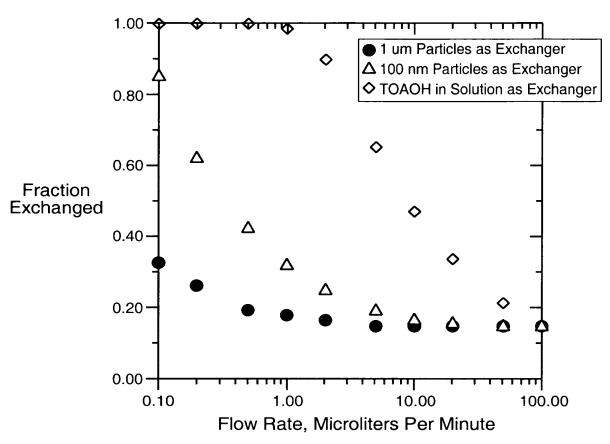
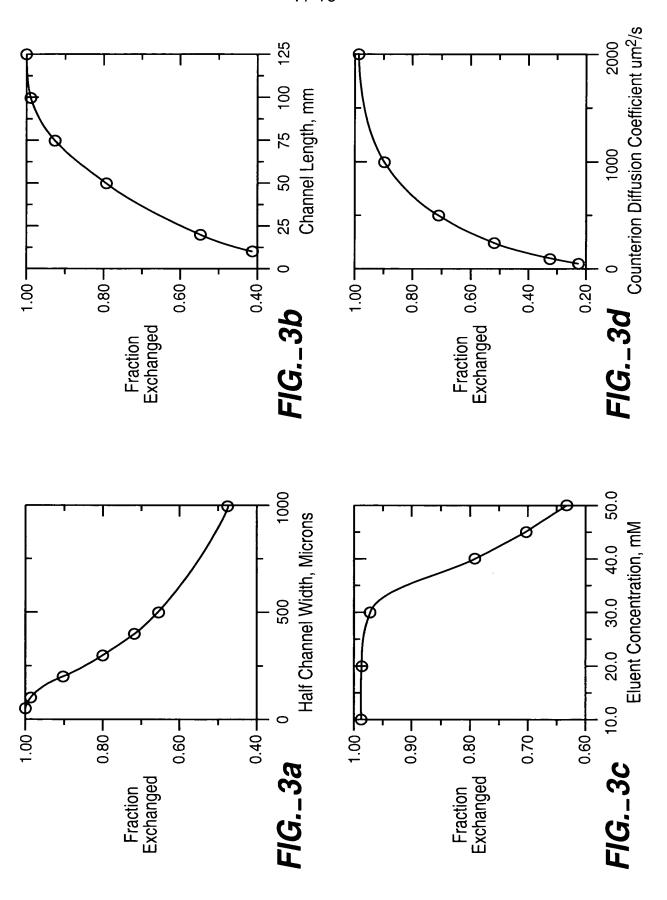
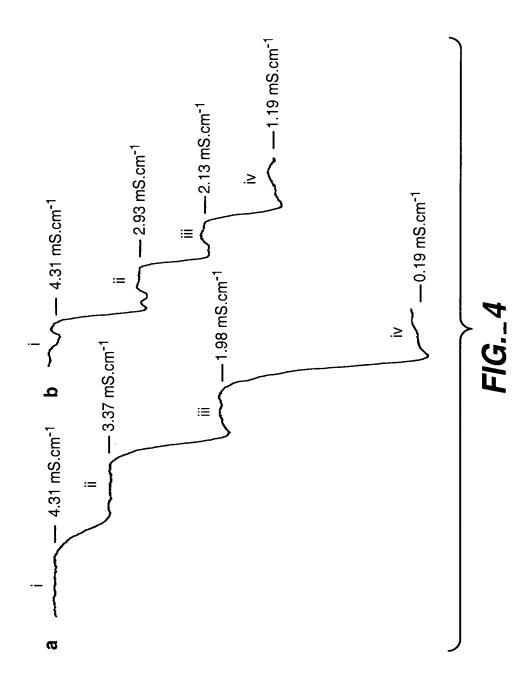


FIG._2

4/16

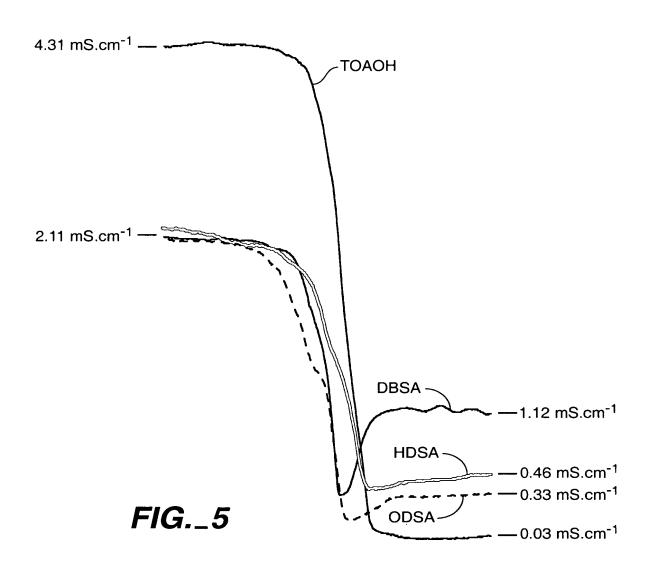


5 / 16



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6/16



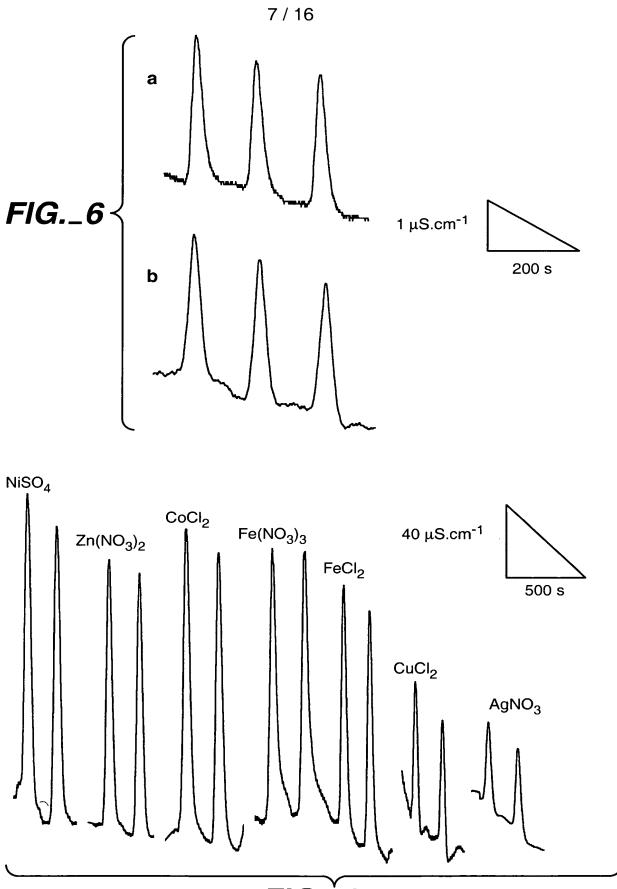
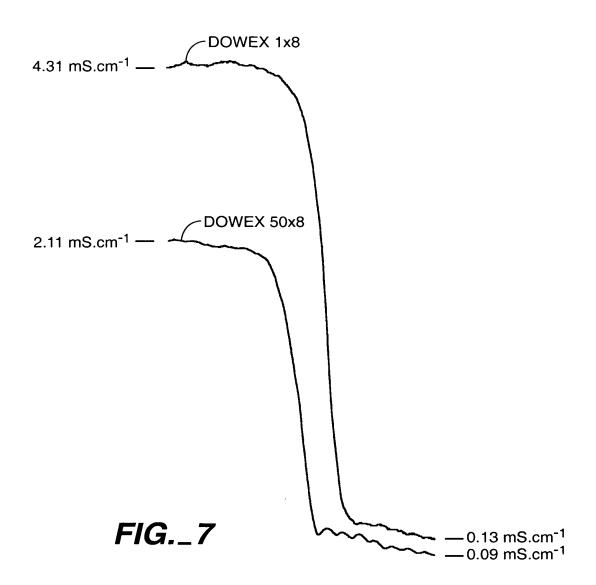
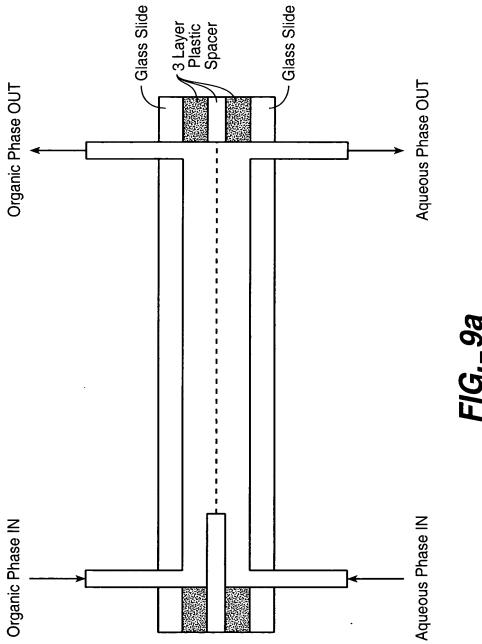
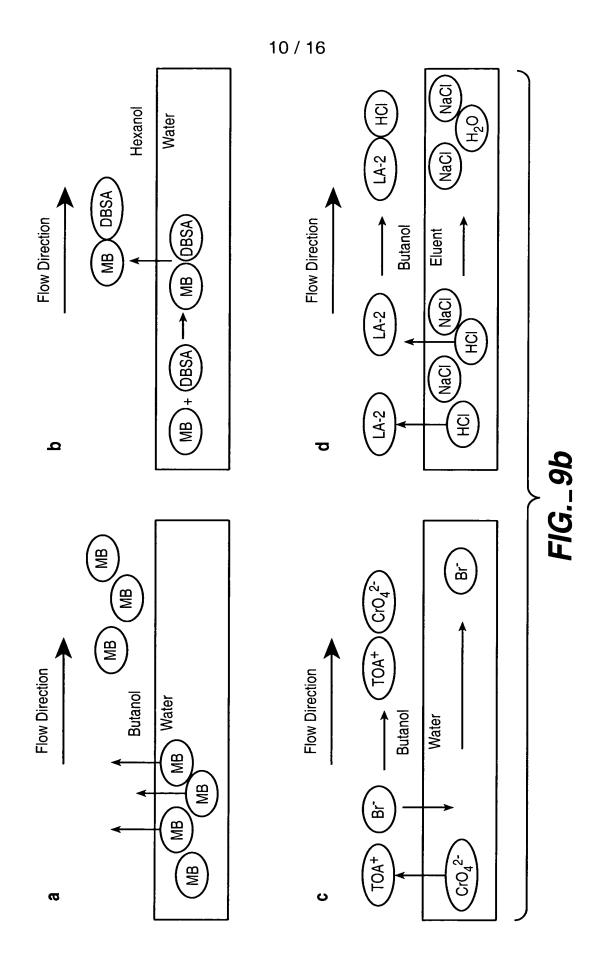


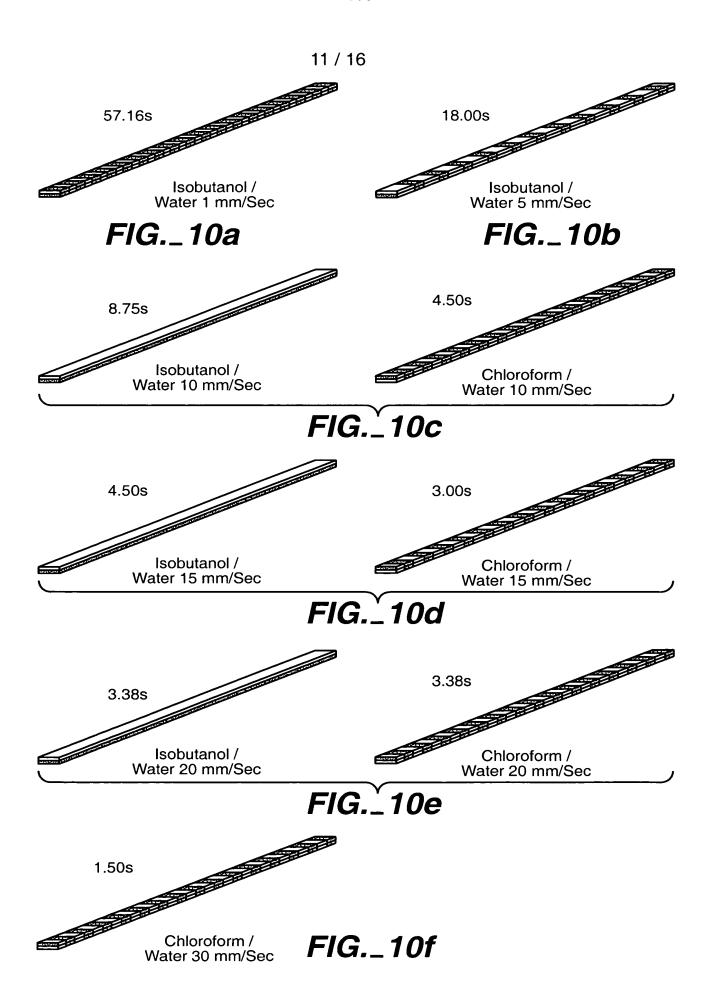
FIG._8

8/16

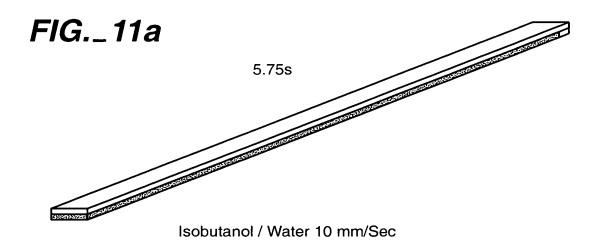


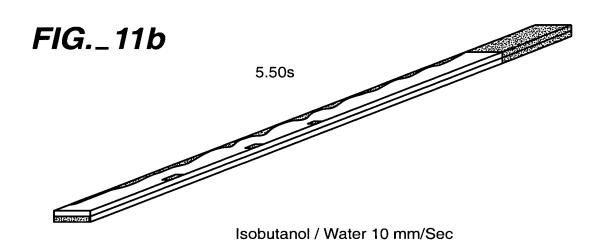


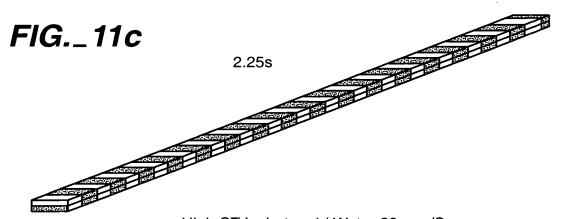




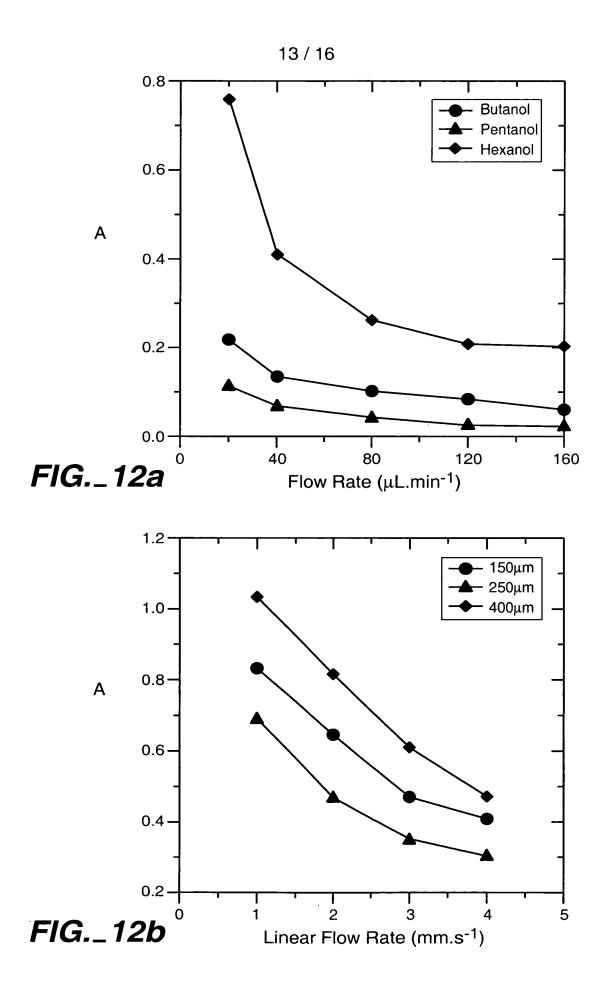
12 / 16







High ST Isobutanol / Water 20 mm/Sec





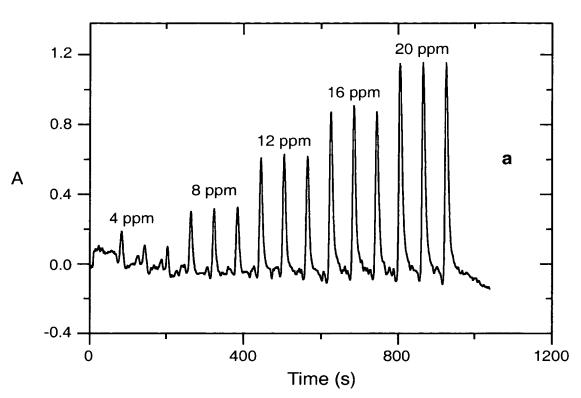


FIG._13a

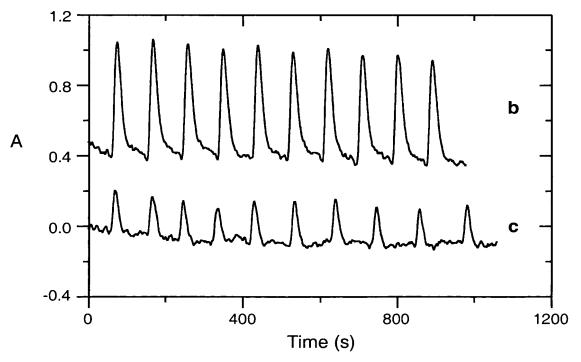
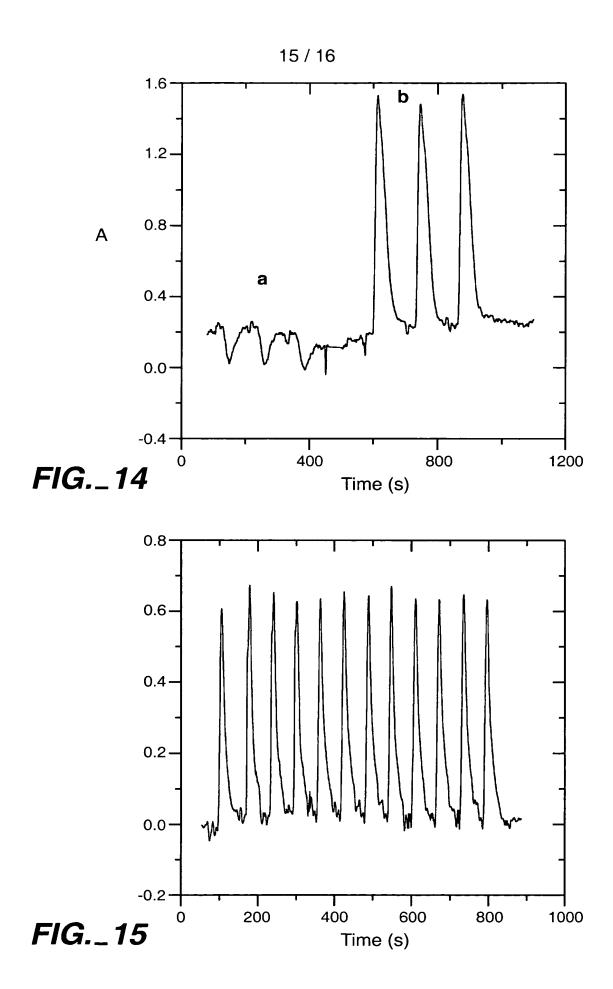


FIG._13b



16 / 16

